ENGINE REPAIR MAINTENANCES PREZENSES

Aug 2019 N30584

SERIAL # L-13785-36A

Engine MAJOR OVER HAUL DATED 4-15-93 Engine MAINTENANCE RELEASES AND INVOICES. OVERHAULED BY DAVID P. BORDAND, ARP 380648976JA. Lycoming 0-360 AZF O Depentment of Transportation—Federal Aviation Administration

Supplemental Type Certificate

Number SE1779NM

This certificate, issued to

Precise Flight, Inc. 63354 Powell Butte Road Bend, OR 97701

certifies that the change in the type design for the following product with the limitations and conditions therefor as specified hereon meets the airworthiness requirements of Part * of the * Regulations.

Original Product - Type Certificate Number:

Make:

Model:

*See attached FAA Approved Model List (AML)

No. SE1779NM for list of approved airplane models and applicable airworthiness regulations

Description of the Type Design Change: Installation of Precise Flight, Inc. Standby Vacuum System SVS III, in accordance with Engineering Drawing 000V0000, Revision -, dated March 10, 2000, and Installation Report No. 50050, Revision 25, dated August 26, 1999, or later approved revision. Or Installation of Precise Flight, Inc. SVS V, in accordance with Precise Flight, Inc. Engineering Drawing 000V0000, Revision -, dated March 10, 2000 and Installation Instructions 08072, Revision -, dated December 12, 1999, or later FAA approved revision.

Limitations and Conditions: Approval of this change in type design applies to the above model aircraft only. This approval should not be extended to other aircraft of these models on which other previously approved modifications are incorporated unless it is determined by the installer that the relationship between this change and any of those other previously approved modifications, including changes in type design, will introduce no adverse effect upon the airworthiness of that aircraft. A copy of this Certificate, Continuation Sheet, and FAA approved AML No. SE1779NM, dated December 30, 1983, or later FAA approved revision, must be maintained as part of the permanent records for the modified aircraft.

United States Of America

Bepartment of Transportation - Federal Abiation Administration

Supplemental Type Certificate

Number SA2586NM

This Earlificate issued to

J. P. INSTRUMENTS

PO Box 7033 Huntington Beach, CA 92646

certifies that the change in the type design for the following product with the limitations and conditions therefor as specified hereon meets the airworthiness requirements of Part 3 of the Civil Aviation Regulations, including respective Amendments as specified in the attached Approved Model List.

Original Product Type Cartificate Number:

- * *See attached FAA Approved J.P. Instruments
- Make :
- * Master Eligibility List No. SA2586NM for list
- Model:
- * of approved aircraft models and applicable TCDS

Description of Type Design Change:

Installation of J. P. Instruments temperature monitoring systems in accordance with FAA Approved J. P. Instruments Drawing List Report No. 100, Revision D, dated December 19, 1996, or later FAA approved revisions. FAA Approved Airplane/Rotorcraft Flight Manual Supplement No. 1 for EGT-701 temperature indicator, Revision A, dated December 13, 1996, or later FAA approved revisions.

Limitations and Conditions. The approval of the change in type design applies to the basic airplane of the specific models that are otherwise unmodified. This approval should not be extended to other specific airplanes of these models on which other previously approved modifications are incorporated, unless it is determined that the interrelationship between this installation and any previously approved configuration will not introduce any adverse effect upon the airworthiness of that airplane. If the holder agrees to permit another person to use this certificate to alter the product, the holder shall give the other person written evidence of that permission. (See continuation sheet)

This certificate and the supporting data which is the basis for approval shall remain in effect until surrendered, suspended, recorded or a termination date is otherwise established by the Administrator

of the Foderal Aciation Administration.

Date of application. December 31, 1984

Date of issuance: August 14, 1985

Date roissued:

Dete amended: July 13, 1987, November 13, 1992, December 19, 1996, May 15, 1998, June 17, 1999

By direction of the Administrator

Manager, Propulsion Branch

Los Angeles Aircraft Certification Office

Any alteration of this certificate is punishable by a fine of not exceeding \$1,000, or imprisonment not exceeding 3 years, or both

NOTICE

Weight and balance or operating limitation changes shall be entered in the appropriate aircraft record. An alteration must be compatible with all previous alterations to assure continued conformity with the applicable airworthiness requirements.

8. Description of Work Accomplished
(If more space is required, attach additional sheets. Identify with aircraft nationality and registration mark and date work completed.)

ADDED LOWER COWLING FAIRING FABRICATED FROM FIBERGLASS

AND POLYESTER RESIN. ATTACHED FAIRING TO BOTTOM COWLING

USING 8-32 CS SCREWS AND MS 21059 SELF LOCKING

NUT PLATES. ADDED ALUMINUM REIN FORCING PLATES AT 9

LOCATIONS ON ADDED FAIRING. ALL WORK ACCOMPLISHED

IN ACCORDANCE WITH 43 137 24 CHIMAL SIDE OF THE STAR 4-10 AND

SUGGESTED INSTALL ATTENDED FOR MEDICAL STAR SUPPLIED BY

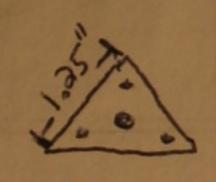
MAPLE LEAF AVIATION LTD, PO BOX 1600 BRANDON MARITOBA

RTA-548

END

TO BOTTOM COWLING

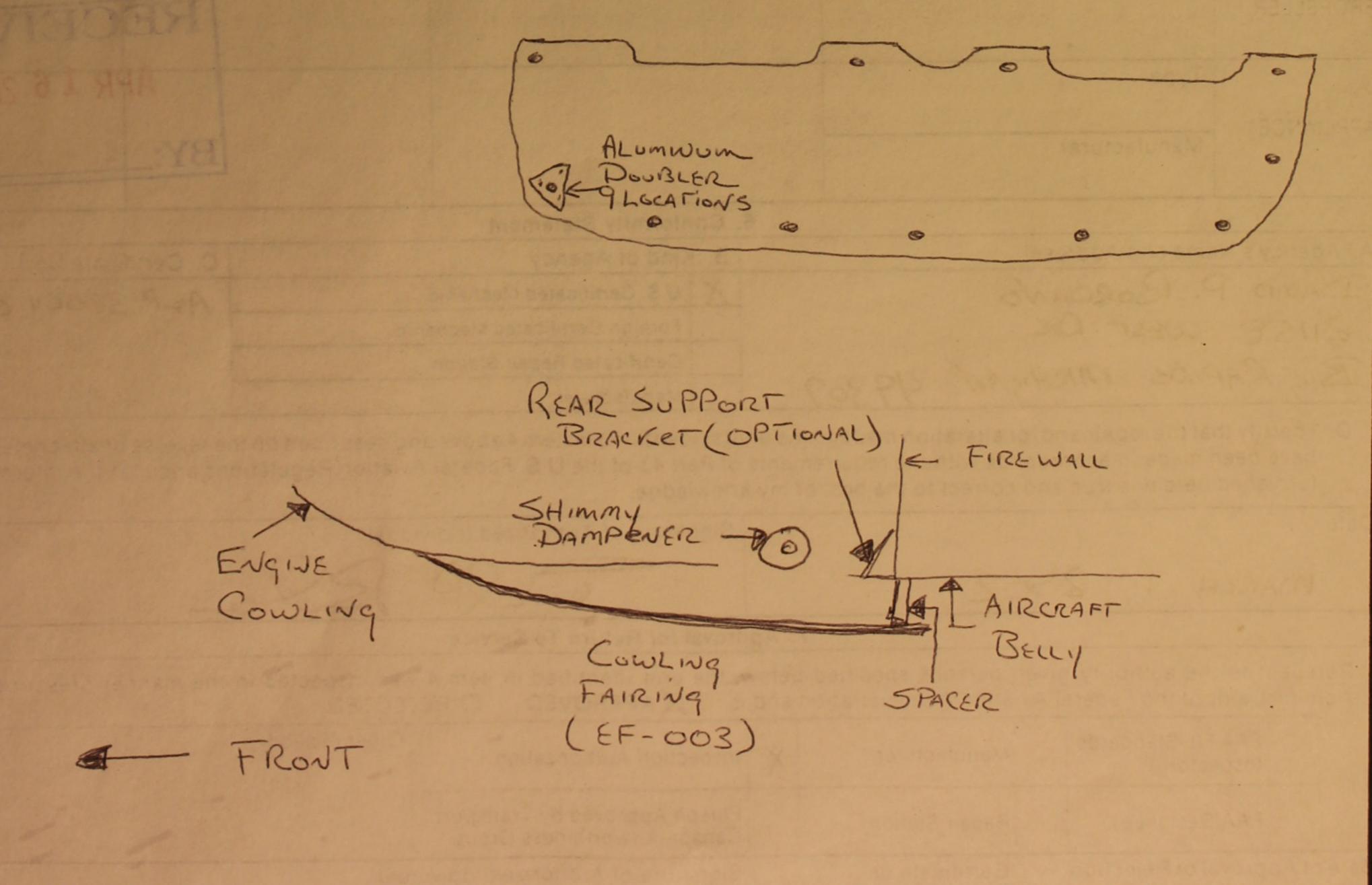
REMOVED TO BOX 1600 BRANDON MARITOBA



PRILL TO CLEAR

8-32 MACHINE SCREWS

#40 DRILL (3 PLACES)



INSTRUCTIONS FOR CONTINUED AIRWORTHINESS

#: (ESSNIT	Model: 111A	S/N: DB Reg. N 303
Revision:	Date: MARCH 1, 20	02
This sixteen item checklist are Instru- Handbook Bulletin for Airworthiness listed above when the following equip	s (HBAW 98-18 Dated October 7	
SYSTEM:		
	MANAY BA TROOM	
ITEM CHECKLIST INFO	ORMATION	
		engine, propeller, or component that
definitions, abbreviations, precaution		e, purpose, arrangement, applicability, ced publications, and distribution of
the ICA as applicable. Comment:	ASS FAIRING WHICH FITS OF	V THE LOWER ENGINE COWLING.
THE FAIRING COVERS A LARGE O	PENING IN THE AREA OF T	THE SHIMMY DAMPENER THE'SPEED OF THE AIRCRAFT.
PURPOSE OF THE FAIRING	15 TO INCREASE THE	SPEED OF THE AIRCRAFT.
Description: Of the mai	ior alteration its functions inch	iding an explanation of its interface
with other systems if any Comment	t:	
INSTALLATION OF A LO	WER COWLING FAIRING	(EF-003) MADE FROM
FIBERGLASS AND IS ATTAC	CHED BY 9 (NINE) #	(EF-003) MADE FROM 8-32 SCREWS AND NUTPLATES
RIVITED TO THE ENGINE C	owling.	
3. Control: Operation info	formation: Or special procedures,	if any. Comment:
NONE		
4. Servicing information:	: Such as types of fluids used, ser	rvicing points, and location of access
als as ammonuista Commonte		
THE FIBER GLASS FAI	IRING (EF-003) WO	LES HAVE TO PERMILE
Panels, as appropriate. Comment. THE FIBER GLASS FAI REMOVED TO SERVICE THE ENGINE COULTING	THE SHIMMY DAMPER	JER AND TO METION
- 1 me engine c		
5. Maintenance Instructi	ions: Such as recommended insp	ection/maintenance periods in which
each of the major alteration compon applicable wear tolerances and work	recommended at each scheduled	d maintenance period. This section
can refer to the manufacturers' instr	uctions for the equipment install	ed where appropriate (e.g., functional
checks, repairs, inspections.) It show	ald also include any special notes	, cautions, or warnings, as applicable.
Comment.		
CHECK SECURITY AND CO	soltion OF FARING PR	CIOR TO EACH FEIGHT.

17701344

Trouble shooting information: Information describing probable malfunctions, how to recognize those malfunctions, and the remedial actions to be taken. Comment:

THE TASTALLED FIBER GLASS FAIRING (EF-003) COVERS AN AREA OF THE LOWER ENGINE COULING, WHICH PROVIDES AN EXIT FOR THE AIR THAT PROVIDES ENGINE COOLING, AND REDIRECTS THIS AIR TO ESCAPE THROUGH SLOTS FORMED IN THE REAR EXITS OF THE FIBER GLASS FAIRING (EF-003) ON THE FIRST FLIGHT AFTER INSTALLATION OF THE FIBER GLASS FAIRING (EF-003) ENGINE OIL TEMPS AND CHT TEMPS ARE TO BE OBSERVED AND IF NOTED TO BE HIGH, THE FORMED REAR AIR EXITS OF THE FIBER GLASS FAIRING (EF-003) MAY BE TRIMMED TO INCREASE THE AIR FIBER GLASS FAIRING (EF-003) MAY BE TRIMMED TO INCREASE THE AIR FLOW THROUGH THE AIR EXITS, INCREASING ENGINE COOLING.

7.	Removal and replacement information: This section describes the order and method of
removing	and replacing products, parts and any necessary precautions. This section should also describe
	o manufacturer's instructions to make required tests, trim checks, alignment, calibrations, center
of gravity	changes, lifting or shoring, etc., if any. Comment:
	changes, lifting or shoring, etc., if any. Comment:
	D: OC 1: Compation if mondad to coin account for inemaction
8.	Diagrams: Of access plates and information, if needed, to gain access for inspection.
Commer	nt:
	VONE
100000000000000000000000000000000000000	
0	Special inspection requirements: Such as X-ray, ultrasonic testing, or magnetic particle
9.	
	on, if required. Comment:
Do	DES NOT APPLY.
-	
10	Application of protective treatments: To the affected area after inspection and/or
10.	
	ance, if any. Comment:
Dos	ES NOT APPLY.
	Tell St.
-	
11.	Data: Relative to structural fasteners such as type, torque, and installation requirements, if
ony Co	mmont.
any. Co	mment:
THE	FIBERGLASS FAIRING (EF-003) IS ATTACHED TO THE LOWER ENGINE BY 9 NINE #8-32 MACHINE SCREWS AND 9 NINE SELF LOCKING
Cows	BY 9 NINE #8-32 MACHINE SCREWS AND 7 NINE SELF LOCKING
NUT	PLATES MS 21059.
-	
12.	List of special tools: Special tools that are required, if any. Comment:
	NONE
-	
13.	For commuter category aircraft: The following additional information must be furnished,
	-11- A Electrical loads D Mathods of balancing flight controls C Identification of primary
as appl	icable: A. Electrical loads B. Methods of balancing flight controls C. Identification of primary
and sec	condary structures D. Special repair methods applicable to the airplane. Comment:
	oes Not APPLY.
-	
14	Recommended overhaul periods: Are required to be noted on the ICA when an overhaul

ICA should state for item 14	period has been set by the manufacturer of a component, or equipment. If there is no overhaul period, the ICA should state for item 14: "No additional overhaul time limitations." Comment:										
	No	ADDITIONAL	OUER HAUL	Time	LIMITATIONS"						

The state of the s

15.	Airworthiness Limitation Section: Include on "learnessed" air at it is a limitation
dentified by	Airworthiness Limitation Section: Include any "approved" airworthiness limitations
larger field	y the manufacturer or FAA Type Certificate Holding Office (e.g., An STC incorporated in a
larger neid	approved major alteration may have an airworthiness limitation.) The FAA inspector should
not establis	h, alter, or cancel airworthiness limitations without coordinating with the appropriate FAA
Type Certif	ficate Holding Office. If there are no changes to the airworthiness limitations, the ICA should
state for ite	m 15: "No additional airworthiness limitations" or "Not Applicable." Comment:
APPROL	JED FOR CESSNA 177 SERIAL & ODDOOD THRU DI370 PER CANADA
THE RESERVE THE PARTY OF THE PA	SUPPLEMENTAL TYPE APPROVAL NUMBER C-LSA 94-242
16.	Revision: This section should include information on how to revise the ICA. For example, a
letter will b	be submitted to the local FSDO with a copy of the revised FAA Form 337 and revised ICA. The
FAA inspe	ector accepts the change by signing Block 3 and including the following statement: "The
attached re	evised/new Instructions for Continued Airworthiness (date) for the above aircraft or
	t major alteration have been accepted by the FAA, superseding the Instructions for Continued
Charles of the Control of the Contro	ness (date)." Once the revision has been accepted, a maintenance record entry will be
made, iden	ntifying the revision, its location, date of the Form 337. Comment:

Note:

Implementation and Record Keeping: For major alterations performed in accordance with FAA Field Approval policy, the owner/operator operating under part 91 is responsible for ensuring that the ICA is made part of the applicable section 91.409 inspection program for their aircraft. This is accomplished when a maintenance entry is made in the aircraft's maintenance record in accordance with section 43.9. This entry records the major alteration and identifies the original ICA location (e.g., Block 8 of FAA Form 337, dated 5/28/98) along with a statement that the ICA is now part of the aircraft's inspection/maintenance requirements.

For major alterations performed in accordance with a field approval on air carrier aircraft, the air carrier operator is responsible for ensuring that the ICA is made part of the applicable inspection/maintenance program for their aircraft. If a procedure is not currently included in the operator's manual to incorporate ICA, this process will need to be appropriately addressed (i.e. the operator submits a revision to its maintenance program to the applicable certificate-holding district office (CHDO).

For aircraft inspected under an Approved Aircraft Inspection Program (AAIP), the operator will submit a change to the CHDO in accordance with section 135.419 b).

For air carrier aircraft inspected using an annual/100 hour inspection program, a reference to the new ICA will be made in the aircraft's maintenance record in accordance with section 43.9. This entry records the major alteration and identifies the original ICA location (e.g., ICA are located/attached to Block 8 of FAA Form 337, dated 5/28/98). In addition, the operator will request a revision to the operator's Operations Specifications, additional maintenance requirements, which incorporates the ICA into the inspection program.

US Department

of Transportation

MAJOR REPAIR AND ALTERATION (Airframe, Powerplant, Propeller, or Appliance)

Form Approved OMB No. 2120-0020

For FAA Use Only

Office Identification

Other (Specify)

Federal Aviation Administration								tructions
and dienositi	on of this form I his report is required by law in			nd AC 43.9 ilure to rep	-1 (or subsequent i ort can result in a c	ivil penalty	not to exce	ed \$1,000
101 00011 0001			100000	Model	177-A			
	CESSNA					1000	34.30	7038 B
. Aircraft	Name (As shown on registration certificat PETER VANDE WARK The deta identificant by a person auth RR PSD District Office Unit Make FRAME Type PLIANCE Manufacturer Agency's Name and Address DAJID P. BORDANO 21158 WEST DR. Big RAPIDS, MICHIGAN. 49307 D. Icertify that the repair and/or alteration made to the have been made in accordance with the requirements.				y and Registration	Mark		
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		3. Fo	r FAA Use O	nly	morthinges requiremen	9		64
	by a person authorize RR FSDO			tion 43.7.	to conformity inspection femy many ture of HAA Inspector			
A-23-07-14		4. UI	nit Identificat	ion			5. Type	1 3 3 3
			Model		Serial No		Repair	Alteration
Unit	Make		Model					:
AIRFRAME	(As desc	ribed	in Item 1 abo	ove)				X
POWERPLANT								
PROPELLER								
	Type					A	PR 16 2	002
	Type							
APPLIANCE	RECEIVED APR 16 2002 ANCE Manufacturer 6. Conformity Statement							
								!
	A Part of the second se	6. Co	nformity Stat	ement		10 000	Conto No	
A. Agency's	Name and Address		Kind of Ager					2071
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21158	WEST DR.		Foreign Cert					
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	' // '		Manufacture		4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4	1 + c + c + c + c + c + c	s or attachme	ents perein
have b	y that the repair and/or alteration made to the useen made in accordance with the requirement ned herein is true and correct to the best of my	S 01 F	art 43 of the	tem 4 abov U.S. Feder	al Aviation Regulat	ions and t	nat the infor	mation
Date			gnature of Au	thorized In	dividual			
				701	050	0		
MAI			Q	- WX	0 30			
Market St.			val for Return				00000000	r.60 r . 1r.6
Pursuant	to the authority given persons specified belorator of the Federal Aviation Administration an	d is	APPRO	VED []	REJECTED -	in the ma		

Inspection Authorization

Person Approved by Transport Canada Airworthiness Group

Signature of Authorized Individual

BY

Administrator of the Federal Aviation Administration and is

Manufacturer

Repair Station

Certificate or

Designation No.

380 L48976 IA.

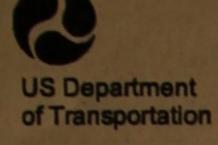
FAA FIL Standards

FAA Designee

Inspector

Date of Approval or Rejection

4-12-2002



Federal Aviation
Administration

MAJOR REPAIR AND ALTERATION (Airframe, Powerplant, Propeller, or Appliance)

Form Approved
OMB No. 2120-0020

For FAA Use Only

Office Identification

INSTRUCTIONS: Print or type all entries. See FAR 43.9, FAR 43 Appendix B, and AC 43.9-1 (or subsequent revision thereof) for instructions and disposition of this form. This report is required by law (49 U.S.C. 1421). Failure to report can result in civil penalty not to exceed \$1,000 for each such violation (Section 901 Federal Aviation Act of 1958).

	Make CESS NA					Model	177-A						
1. Aircraft	Serial No.					Nationality and Registration Mark							
	1770	1344					N38584						
	Name (As shown on n					cate) AUE							
2. Owner	PETER VA	NOE MAR	K										
						RODNEY, MICHIGAN.							
				3. Fo	or FAA Use On	ly							
									C. T. ma				
				4. U	nit Identification	on			5. Type				
Unit	Make				Model		Serial No.		Repair	Alteration			
AIRFRAME			(As desc	nbed	d in Item 1 abov	(e)			1,5	X			
				33.3									
POWERPLANT													
PROPELLER													
	Туре												
APPLIANCE	Manufacturer												
				1									
			6	-	ind of Agency	ment		C. Certifi	cate No.				
	ame and Address			X X	U.S. Certificate	d Mechanic		A+P	outo 110.				
DAUID !	BORDANO WEST DRIVE			^	Foreign Certific		nic		0648976				
			7		Certificated Re	pair Station							
	pips, mich		Name and Post Of the Owner, where the Party of the Owner, where the Owner, which the Owner, where the Owner, where the Owner, where the Owner, which the Owner,		Manufacturer				banta bor	ato.			
D. I certify	that the repair and/or all en made in accordance	teration made to the with the requirement	he unit(s) ents of Pa	iden	tified in item 4 of the U.S. Fed	above and leral Aviation	described on the rev on Regulations and th	erse or aπ at the infor	mation	310			
furnishe	d herein is true and corr	ect to the best of	my knowle	edge.									
Date				Sign	nature of Autho	rized Indivi	dual						
1-	23 - 2001				- D.	QP.	15	-					
			7. Ap	prov	al for Return T	o Service							
Pursuant to Administrate	the authority given person of the Federal Aviation	ons specified belo Administration ar	w, the uni	t ider	ntified in item 4	was inspec	VESECTED .		the				
Ins	A Flt. Standards	Manufacturer	X		pection Authoriz		Other (Specify)						
BY	A Designee	Repair Station		Cai	rson Approved b nada Airworthin	ess Group							
	valor Rejection 3- 2001	Certificate or Designation No. 38064897	6TA.		nature of Autho	rized Indivi	Bul	si					

NOTICE

Weight and balance or operating limitation changes shall be entered in the appropriate aircraft record. An alteration must be compatible with all previous alterations to assure continued conformity with the applicable airworthiness requirements.

8. Description of Work Accomplished
(If more space is required, attach additional sheets. Identify with aircraft nationality and registration mark and date work completed.)

THERM COUPLES IN ACCORDANCE WITH STC # SA 2586 NM
THERM COUPLES IN ACCORDANCE WITH STC # SA 2586 NM
TNSTALLED IN ACCORDANCE WITH INSTALLATION MANUAL # 103
REUISION C. PRINTED 6-7-2000.

= ENO -

S Department Transportation Ideral Aviation Idministration

FAA Form 337 112 881

MAJOR REPAIR AND ALTERATION (Airframe, Powerplant, Propeller, or Appliance)

Form Approved 4
OMB No. 2120-0020

For FAA Use Only

Office Identification

NSTRUCTIONS: Print or type all entries. See FAR 43.9, FAR 43 Appendix B, and AC 43.9-1 (or subsequent revision thereof) for instructions and disposition of this form. This report is required by law (49 U.S.C. 1421). Failure to report can result in a civil penalty not to exceed \$1,000 or each such violation (Section 901 Federal Aviation Act of 1958).

or each sucl	h violation (Section	901 Federal Aviation	Act	of 19	58).								
	Make CESSNA					Model	177	- A					
Aircraft	Serial No.		Nationality and Registration Mark N30584										
Owner	Name (As shown	on registration certific	ate)			Address (As shown on registration certificate) 17349 160 TH AVE RODNEY, MICHIGAN							
					•		.01,						
				3. F	or FAA Use O	nly							
				4. U	nit Identificati	ion				5. Type			
Unit	Ma	ke			Model			Serial No.		Repair	Alteration		
RFRAME		(As c	descr	ribed	in Item 1 abo	ve)					X		
OWERPLANT													
ROPELLER													
	Туре												
PPLIANCE	Manufacturer												
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ate				Sig	nature of Auth	orized Indi	ividual						
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		7	. Ap	prov	al for Return T	o Service							
Pursuant t Administra	o the authority give	en persons specified to viation Administration	and	v, the	APPROVE	d in item	4 was ins		the man	ner presono	ed by the		
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. i	AA Designee	Repair Station			son Approved b		1						
	- 2004	Certificate or Designation No.	A.	Sign	nature of Auth	orized Indi	Penpir	0	-				

NOTICE

Weight and balance or operating limitation changes shall be entered in the appropriate aircraft record. An alteration must be compatible with all previous alterations to assure continued conformity with the applicable airworthiness requirements.

8. Description of Work Accomplished

(If more space is required, attach additional sheets. Identify with aircraft nationality and registration mark and date work completed.)

INSTAULATION OF PRECISE FLIGHT INC. STAND-BY VACUUM

SYSTEM IN ACCORDANCE WITH STC # SA 2126 NM AND

PRECISE INSTAULATION GUIDE NUMBER 08072 DATED 12-2-99

END ---

FAA Certified Repair Station MW2R020L

PLEASE MAKE CHECKS PAYABLE TO: G & N AIRCRAFT, INC.

4) 360 CYLINDERS

P/N: . S/N: .

B 2740

I Bordano Air Inc.

L 21158 West Dr.

L Big Rapids MI 49307-000

S 2740

H Bordano Air Inc.

I 21158 West Dr.

P Big Rapids MI 49307-000

PAGE NUMBER	1
DOCUMENT NUMBER	Pending
DATE	12/05/00

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TERMS REGER	ENCE NUMBER	SHIP VIA	ORDER NO	ORDERED	RECOUESTE	ED SHIP	PED	CUSTOMER	REPRESENTATIV	-		
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17C21191 60009 AEL74230P20 AEL74230P05 31C12	Parts	Key Guide Guides Stud Totals t Section: Continue	ed on Re	ct Page.		Each Each Each		8.00 2.00 2.00 4.00	1.05 12.32 12.32 3.30	17.6% 20.0% NET NET	.86 9.85 .00 .00	19

GON Aircraft, Inc. Phone: 219-924-7110 WORK ORDER INVOICE (800) 348-6504 Fax: (219) 924-1059 WORK ORDER: 024/57717 PAGE NUMBER FAA Certified Repair Station MW2R020L DOCUMENT NUMBER Pending PLEASE MAKE CHECKS PAYABLE TO: G & N AIRCRAFT, INC. DATE 12/05/00 4) 360 CYLINDERS P/N: . S/N: . 2740 2740 H Bordano Air Inc. Bordano Air Inc. I 21158 West Dr. 21158 West Dr. P Big Rapids MI 49307-000 L Big Rapids MI 49307-000 JONESM CUSTOMER REPRESENTATIVE ORDERED REQUESTED SHIPPED ORDER NO. RESERENCE NUMBER SHIP VIA TERMS Thomas A. Hall 577 FITEM REFERENCE B. TO QUANTITY PER Dennis Wyman ITEM DESCRIPTION" Sh (FERN NUMBER Sell/UOM Extended Discount List/UOM Quantity 59.13 UPS CHARGE 59.13 Freight Totals 2169.31 Flat Rated Operation 0007 Totals: 2,169.31 Total: G & M AIRCRAFT, INC.